

**Self Forming Pan with bottom
For Pit Dock Leveler models
BM1, BM3, BM5, BH2 & BH5**

BEACON[®] 

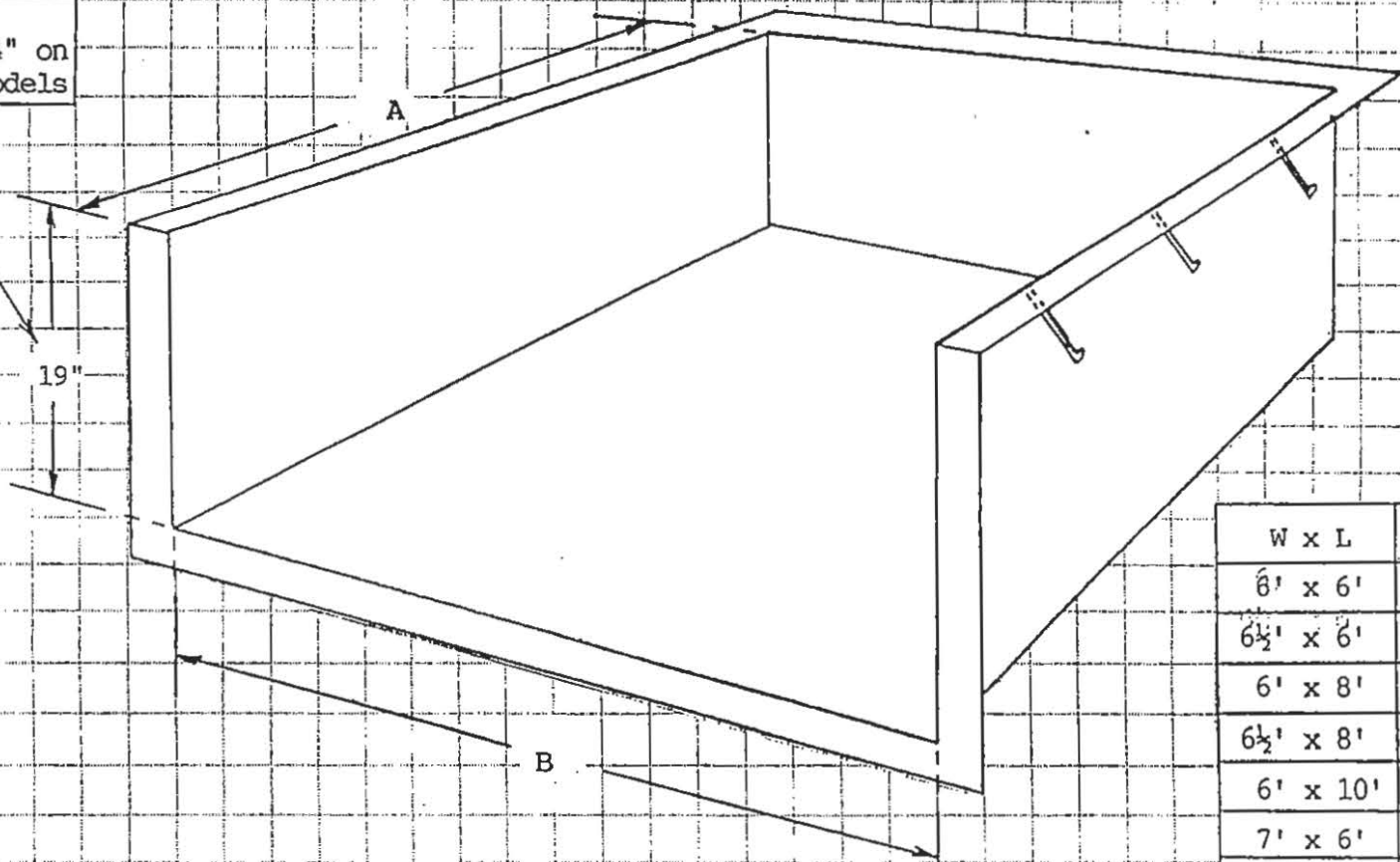
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NOTE:
Depth is 24" on
10' long models



W x L	A	B
6' x 6'	63"	74"
6½' x 6'	63"	80"
6' x 8'	87"	74"
6½' x 8'	87"	80"
6' x 10'	111"	74"
7' x 6'	63"	85"
7' x 8'	87"	85"
7' x 10'	111"	85"

MATERIAL SPECIFICATIONS

PAN - 14 ga.
ANGLE - ¼" x 2" x 2"

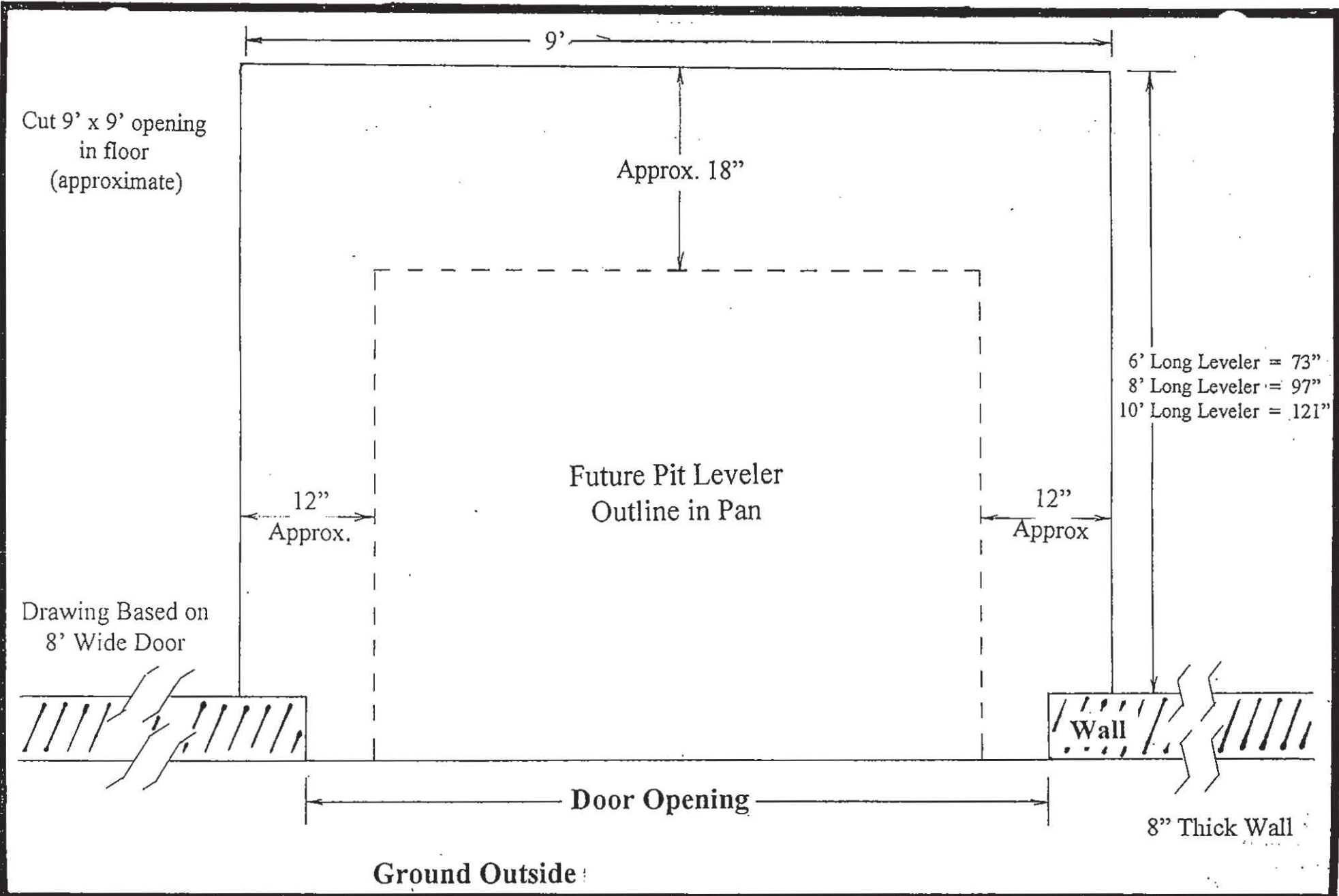
TOLERANCES:
Unless specified
inch Dimn. + 1/32
Decimal Dimn.
+ .005 Angles
+ 1

Title: PAN SUBMITTAL DRAWING					
Dwg.	Checked	App.	Scale	Date	Part No.

CHANGE NOTICE

When installing a pit leveler pan in a dock without an existing pit the following are the proper steps:

1. Cut the concrete floor with a concrete saw twelve inches (12") wider (on each side) than the future pit. Cut the floor eighteen inches (18") longer than the pit leveler in the pan. (Note drawing attached)
2. Cut the concrete wall to proper depth and width according to the pan installation instructions (step one), tailored to the specific size leveler ordered.
3. Most concrete floors are four (4") to six (6") inches thick. Once the concrete is cut and removed the fill underneath must be removed.
4. Now follow the four (4) steps outlined on the "Pan Installation" instructions. Don't forget to support the rear of the pan with bricks or concrete blocks (the front will be resting on the front wall).
5. If the pan can't be tied down to the embedded rebar be sure and weight the unit down in order to prevent "floating". If the unit floats, the concrete around the pan will be above the rest of the floor which could become a tripping hazard.



TITLE Floor cut out for Pit Leveler in Pan

Top or Overhead View

