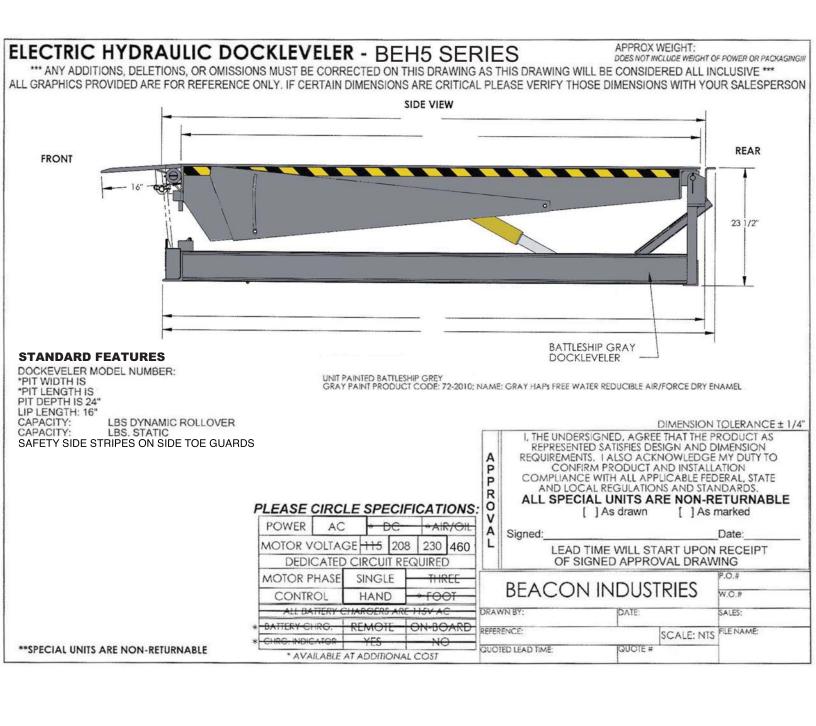


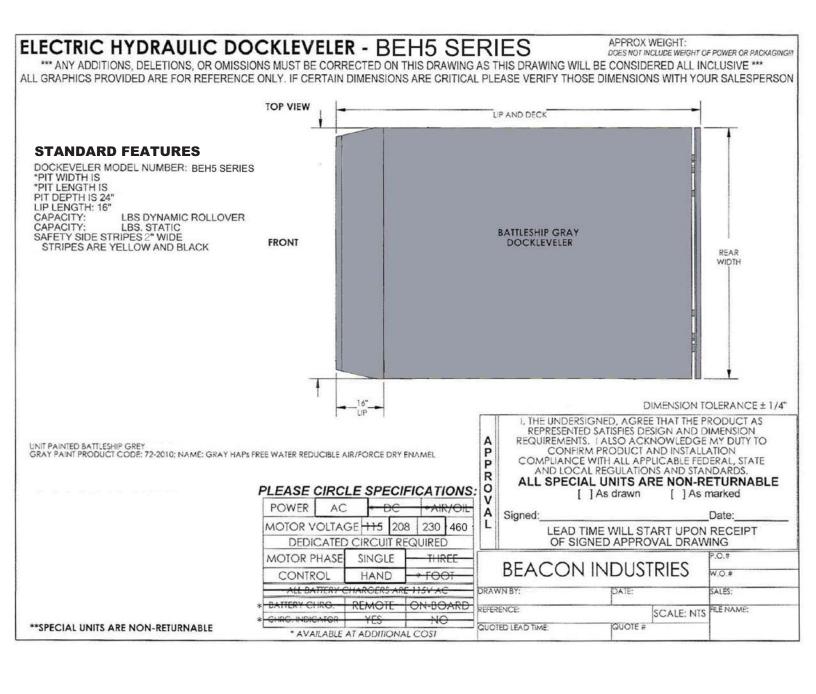
BEH5 Series Long Dock Leveler

Standard Safety Stripes and Paint Detail

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Revision #: 01 Date: 11/20/12

Product Code: 72-2010

Product Name: Battleship Grey HAPs Free Water Reducible Air/Force Dry Enamel

Description:

We designed this product line for air dry or force dry applications, which require exterior durability and corrosion resistance. Extensive experience with a variety of applications and exposure areas, as well as Florida exposure testing, prove that this product line meets or exceeds the requirements of most industrial applications for exterior durability. This product line can be formulated for interior use (lightfastness). For galvanized steel, the user should test the 72-line coating over their particular type of galvanized substrate to verify exterior durability.

Application:

This product must be applied over a properly prepared substrate. This product is designed for spray application with air or airless equipment. For electrostatic systems the paint source must be isolated. Stir before using to disperse solids. Reduce with tap water to the optimum spray viscosity for the specific equipment used. Product should not be applied when temperature of substrate or paint is below 40° Fahrenheit, or when substrate temperature is less than 5° Fahrenheit above dew point. When applied in high humidity, a slow down in dry-time will be experienced. Tack free time is usually $10^{\circ} - 30^{\circ}$, depending on air movement, humidity, and gloss. Thick films, above 2 mils, when applied and cured as one application, dry more slowly and should be avoided.

This product can be force cured in the range of 30 minutes at 150°f. Film is handleable and will continue to cure by oxidation.

Liquid Paint Standards:		Cured Film Properties:	
Gallon Weight (lbs./gallon):	8.87	At 1 mil dry film thickness over Bondrite 1000 Panel	
Weight Solids (+/- 5%):	31%	60° Gloss ASTM D-523	60 - 70
Volume Solids (+/- 5%):	24%	Hardness ASTM D 3363	H – 2H
Viscosity #4 Zahn @ 77°F:	20" – 25"	Adhesion ASTM 3359	5B (100%)
VOC sans water (lbs./gallon):	2.82	Impact Resistance Direct ASTM D 2794	100 in/lbs.
VOC as supplied (lbs./gallon):	1.15	Humidity Resistance ASTM D 4585	500 hours
		Degree of Blistering ASTM D 714	None
		Salt Spray ASTM B 117	250 hours
		Creepage, Method 2	1/32"-1/16"

<u>Storage – Package Stability – Clean-up:</u>

Because water borne products have a shorter package life than conventional solvent products, a good rotation plan is essential. A six-month shelf life is obtained under normal temperatures. In the event of freezing allow product to thaw out to normal temperature and apply – no sacrifice in quality will be experienced. Clean up of spills is best achieved with a water/aqueous ammonia mixture.

Fire Hazard:

Seta flash points of Aqualite paints (ASTM D-3278) are above 200° F. Usually they are above the 230-degree limit of the Setaflash Tester. It has been determined that water-borne paint is self-extinguishing under field conditions and does not present a fire hazard. For further information, see Scientific Circular #804 by Factory Mutual Research Co., "Evaluation of Fire Hazard of Water Borne Coatings".

Safety Considerations:

Refer to the Material Safety Data Sheet for specific safety instructions.

"Technical services, advice and recommendations are rendered free. They are based on technical data which we believe to be reliable and are intended for use by persons having skill and know-how, at their own discretion and risk. We assume no responsibility for results obtained or damages incurred from their use the Buyer in whole or in part."