# **Beacon Loading Dock Seals**

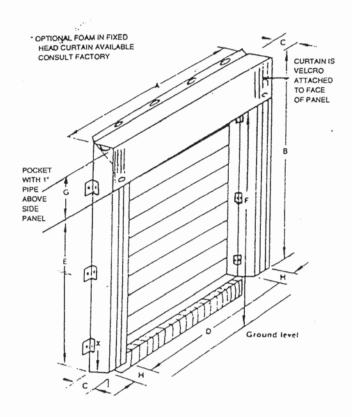
## Installation

### Instructions



Beacon Industries, Inc. 12300 Old Tesson Rd. St. Louis, MO 63128 USA

Ph: 314-487-7600 Fax: 314-487-0100



FIXED HEAD CURTAIN DOR-SEAL 101SERIES INSTALLATION INSTRUCTIONS.

#### **HARDWARE**

YOUR DOR-SEAL WAS PURCHASED WITH THE INTENT TO BE MOUNTED EITHER FLUSH WITH, OR OFFSET FROM THE DOOR JAMB.

IF IT WAS PURCHASED TO BE FLUSH WITH THE DOOR JAMB EACH UNIT WILL INCLUDE THE FOLLOWING:

8-90' ANGLE BRACKETS 8-FLAT BRACKETS 32-5/16"X1-1/2" SCREWS

IF IT WAS PURCHASED TO BE OFFSET FROM THE DOOR JAMB EACH UNIT WILL INCLUDE THE FOLLOWING:

1)ATTACH FOUR 90' BRACKETS ON THE OUTSIDE OF EACH VERTCAL PAD. BE SURE TO FIRMLY ATTACH THE BRACKETS TO THE LUMBER BACKING, USING TWO (2) SCREWS PER BRACKET.

2)ANCHOR VERTICAL PADS ON BUILDING FACE, SO THAT THE OPENING BETWEEN THE PADS IS DESIRED WIDTH.

3)ATTACH FOUR (4) FLAT BRACKETS (IF FLUSH MOUNTED) OR FOUR (4) 90' BRACKETS (IF OFFSET MOUNTED) TO THE INSIDE OF EACH VERTICAL PAD, USING TWO (2) SCREWS PER BRACKET.

4)ANCHOR INSIDE OF VERTICAL PADS TO DOOR JAMB OR BUILDING FACE, DEPENDING ON WHETHER YOU NEED FLUSH

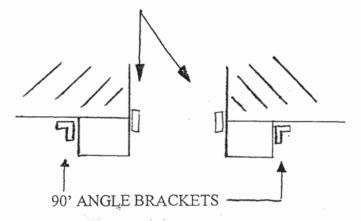
MOUNT OR OFFSET MOUNTING.

5)ANCHOR TREATED 2"X4" LUMBER TO BUILDING FACE, DIRECTLY ABOVE THE TOP OF THE VERTICAL PADS.

6)DRAPE CURTAIN DOWN OVER FRONT OF VERTICAL PADS.



#### FLAT BRACKETS



#### OFFSET-MOUNTED

### 90' ANGLE BRACKETS

